

Membranes in Drinking and Industrial Water Production

Amsterdam, The Netherlands, September 21-24, 1998

CONTENTS

Desalination, Volumes 117, 118, 119

DESALINATION VOLUME 117 (Proceedings Vol. 1)

Session 1 Drinking Water: Inorganic

1 Alternative methods for membrane filtration of arsenic from drinking water
P. Brandhuber and G. Amy, USA

11 Effect of pH on rejection of different species of arsenic by nanofiltration
T. Urase, J.-ik Oh and K. Yamamoto, Japan

19 65,000 GPD fluoride removal membrane system in Lakeland, California, USA
D. Cohen and H.M. Conrad, USA

Session 2 Drinking Water Production: Case Studies I

37 Integrated multi-objective membrane systems for surface water treatment: pretreatment of reverse osmosis by conventional treatment and ultrafiltration
J.C. Kruithof, J.C. Schippers, P.C. Kamp, H.C. Folmer and J.A.M.H. Hofman, The Netherlands

49 Treating different types of raw water with micro- and ultrafiltration for further desalination using reverse osmosis
E. Van Houtte, J. Verbauwheide, F. Vanlerberghe, S. Demunter and J. Cabooter, Belgium

61 Micro- and ultrafiltration of karstic spring water
R. Pianta, M. Boller, M.-L. Janex, A. Chappaz, B. Birou, R. Ponce and J.-L. Walther, Switzerland

73 Water repurification via reverse osmosis
P. Gagliardo, S. Adham, R. Trussell and A. Olivieri, USA

Session 3 Membrane Screening

79 Quick Scan: selection of micro- and ultrafiltration membranes
G. Galjaard, J.C. Schippers, M.M. Nederlof and H.A. Oosterom, The Netherlands

Volume 117 continued

85 Methodology for accelerated pre-selection of UF type of membranes for large scale applications
W. Doyen, B. Baée, F. Lambrechts and R. Leysen, Belgium

95 Approval testing of membrane water treatment systems
J. van Genderen, The Netherlands and B.F. Hegarty, UK

Session 4 Drinking Water: Organic and Inorganic I

107 Supplying high quality drinking water to remote communities in Scotland
A.B.F. Grose, A.J. Smith, A. Donn, J. O'Donnell and D. Welch, Scotland

119 Removal of soluble organics and manganese by a hybrid MF hollow fiber membrane system
T. Suzuki, Y. Watanabe, G. Ozawa and S. Ikeda, Japan

131 Flux and recovery influences on treatment efficiency in ultrafiltration of coloured drinking water
T. Thorsen, Norway

139 Nanofiltration as a treatment method for the removal of pesticides from ground waters
B. Van der Bruggen, J. Schaep, W. Maes, D. Wilms and C. Vandecasteele, Belgium

Session 5 Drinking Water: Organic and Inorganic II

149 Performance of 3 years' operation of nanofiltration plants
A. Gaid, G. Bablon, G. Turner, J. Franchet and J.-C. Protais, France

159 Electrodialysis as an alternative for reverse osmosis in an integrated membrane system
J.P. van der Hoek, D.O. Rijnbende, C.J.A. Lokin, P.A.C. Bonné, M.T. Loonen and J.A.M.H. Hofman, The Netherlands

173 Experience with full-scale electrodialysis for nitrate removal and hardness
F. Hell, J. Lahnsteiner, H. Frischherz and G. Baumgartner, Austria

Session 6 Drinking Water Production: Case Studies II

181 Immersed membrane filtration for the production of drinking water: case studies.
P. Côté, D. Mourato, Canada, C. Güngerich, Germany, J. Russell and E. Houghton, Canada

189 Comparative study of different MF and UF membranes for drinking water production
V. Mavrov, H. Chmiel, J. Kluth, J. Meier, F. Heinrich, P. Ames, K. Backes and P. Usner, Germany

Volume 117 continued

197 Ground water reclamation by innovative desalting in Orange County, California
W.R. Everest, I.C. Watson and D. MacLain, USA

203 Membranes enabling the affordable and cost effective reuse of wastewater as alternative water source
C. Reith and B. Birkenhead, UK

Session 7 Innovations I

211 Ozone-microfiltration system
Y. Mori, T. Oota, M. Hashino, M. Takamura and Y. Fujii, Japan

219 Immersed membrane filtration for the production of drinking water:
Combination with PAC for NOM and SOCs removal
T. Lebeau, C. Lelièvre, H. Buisson, D. Cléret, L.W. Van de Venter, France and P. Côté, Canada

233 A new process to remove halogenated VOCs for drinking water production: vacuum membrane distillation
N. Couffin, C. Cabassud and V. Lahoussine-Turcaud, France

Session 8 Modelling Removal: Inorganic and Organic

247 Modelling the salt rejection of nanofiltration membranes for ternary ion mixtures and for single salts at different pH values
G. Hagmeyer and R. Gimbel, Germany

257 A theoretical basis for specifying nanofiltration membranes – Dye/salt/water streams
W. R. Bowen and A. Wahab Mohammad, UK

265 Adsorption of trace organic compounds in CRISTAL® processes
C. Campos, B.J. Mariñas, V.L. Snoeyink, USA, I. Baudin, J.-M. Laîné, France

273 Removal of humic substances with vibratory shear enhanced processing membrane filtration
K. Takata, K. Yamamoto, R. Bian and Y. Watanabe, Japan

283 Perspectives of the electrodialysis intensification
N.A. Mishchuk, Ukraine

Volume 117 continued

Session 9 Sea Water: History and Innovations

297 The early history of reverse osmosis membrane development
J. Glater, USA

311 The hollow fibre cartridge-operational experience with an improved reverse osmosis device technology
G. Reibersdorfer, Germany and P. Shields, USA

323 Improving performance and economics of RO sea water desalting using capillary membrane pretreatment
M. Wilf and K. Klinko, USA

333 INDEX

DESALINATION VOLUME 118 (Proceedings Vol. 2)

Session 10 Sea Water: Case Studies

1 Desalting of seawater using UF and RO – results of a pilot study
J. Murrer and R. Rosberg, UK

5 Design features of 20 MIGD SWRO desalination plant, Al Jubail, Saudi Arabia
M.B. Baig and A.A. Al-Kutbi, Saudi Arabia

13 Standardisation of RO membrane performance
M. Safar, M. Jafar, M. Abdel-Jawad and S. Bou-Hamad, Kuwait

23 Performance characteristics of a cyclically operated sea water desalination plant in Tajoura, Libya
R.M. Jaluta, W.M. Elkhatib and A.A. Abufayed, Libya

Session 11 Sea Water and Brackish Water

25 Development of boron reduction system for sea water desalination process
Y. Magara, A. Tabata, M. Kohki, M. Kawasaki and M. Hirose, Japan

35 A new approach to membrane and thermal seawater desalination process using nanofiltration membranes (Part I)
A.M. Hassan, M.A.K. Al-Sofi, S. Al-Amoudi, A.T.M. Jamaluddin, A.M. Farooque, A. Rowaili, A.G.I. Dalvi, N.M. Kither, G.M. Mustafa and I.A.R. Al-Tisan, Saudi Arabia

53 The largest seawater RO plant in Great Britain
N. Marsh, J. Howard, S. Rybar, F. Finlayson and A. Linstrum, UK

Volume 118 continued

Session 12 Innovations II

63 Innovative system designs to optimize performance of ultra-low pressure reverse osmosis membranes
J.E. Nemeth, USA

73 The use of Dean vortices in coiled hollow-fibre ultrafiltration membranes for water and waste water treatment
C. Guigui, P. Manno, P. Moulin, M.J. Clifton, J.C. Rouch, P. Aptel and J.-M. Lainé, France

81 Biofouling in membrane systems – A review
J.S. Baker and L.Y. Dudley, UK

91 Pressure exchange systems for energy recovery in reverse osmosis plants
P. F.U. Hahenstein, W. Krumm and Th. Peters, Germany

93 Membrane filtration for greenhouse horticulture. Largest ultrafiltration plant in The Netherlands
R.H.M. Bos, L. Broens, S. Dost, S. van Hoof, P. van der Maas and H. Oosterom, The Netherlands

Session 13 Organic Matter Fouling and Scaling

101 Characterization of clean and natural organic matter, (NOM) fouled NF and UF membranes, and foulants characterization
J. Cho, G. Amy, J. Pellegrino and Y. Yoon, USA

109 Nanofiltration of natural organic matter: Removal, fouling and the influence of multivalent ions
A. I. Schäfer, A.G. Fane and T.D. Waite, Australia

123 Nanofiltration as means of achieving higher TBT of $\geq 120^{\circ}\text{C}$ in MSF
M.A.K. Al-Sofi, A.M. Hassan, G.M. Mustafa, A.G.I. Dalvi and M.N.M. Kither, Saudi Arabia

Session 14 Particulate and Biofouling

131 Monitoring particulate fouling in membrane systems
S.F.E. Boerlage, M.D. Kennedy, M.P. Aniye, E.M. Abogrean, G. Galjaard and J.C. Schippers, The Netherlands

143 The effect of colloid stability on membrane fouling
S.G. Yiantsios and A.J. Karabelas, Greece

Volume 118 continued

153 Biocide free antifouling strategy to protect RO membrane from biofouling
T. Griebe and H-C. Flemming, Germany

157 Biofouling of membranes for drinking water production.
H.S. Vrouwenvelder, J.A.M. van Paassen, H.C. Folmer, J.A.M.H. Hofman, M.M. Nederlof and D. van der Kooij, The Netherlands

Session 15 Fouling Control and Backwashing

167 Effect of humic substances and anionic surfactants on the surface charge and performance of reverse osmosis membranes
A.E. Childress and S.S. Deshmukh, USA

175 Intermittent crossflushing of hollow fiber ultrafiltration systems
M.D. Kennedy, S-M. Kim, I. Mutenyo, L. Broens and J. C. Schippers, The Netherlands

189 Fouling control by air sparging inside hollow fibre membranes: effects on energetic consumption
S. Laborie, C. Cabassud, L. Durand-Boulier and J-M. Lainé, France

Session 16 Optimization Operation

197 Effects of backwash conditions on out-to-in membrane microfiltration
P. Hillis, M.B. Padley, N.I. Powell and P.M. Gallagher, UK

205 Assessment of filtration mode for ultrafiltration membrane process
K. Glucina, J.-M. Lainé and L. Durand-Boulier, France

213 Modelling of ultrafiltration fouling by neural network
N. Delgrange, C. Cabassud, M. Cabassud, L. Durand-Boulier and J.-M. Lainé, France

229 Evaluation of conventional and membrane processes for softening in North Carolina groundwater
M.A. Thompson and B.S. Azar, USA

239 Integrated multi-objective membrane systems for surface water treatment: pretreatment for nanofiltration by riverbank filtration and conventional ground water treatment
J. A.M. Van Paassen, J.C. Kruithof, S.M. Bakker and F.S. Kegel, The Netherlands

Volume 118 continued

Session 17 Industrial Water and Reuse: Boiler Feed Water

249 Dead-end ultrafiltration of pretreated and untreated WWTP effluent for reuse in process water applications
S.C.J.M. van Hoof, C.P.T.M. Duyvesteijn and P.P.R. Vaal, The Netherlands

255 Large-scale application of UF and RO in the production of demineralised water
T. Manth, J. Frenzel and A. van Vlerken, Germany

263 Production of boiler feed water out of waste water with microfiltration and reverse osmosis: The new age challenge within reach
W.F.J.M. Nooijen, P.A. de Boks, P.R. Vaal and W.B. Suratt, The Netherlands

Session 18 Industrial Water

267 Anglian Water membrane hybrid system for soft drinks industry
P. Holden, UK

273 Characterisation and removal of humic substances in ultra- and nanofiltration
K. Ruohomaki, P. Väisänen, S. Metsämuuronen, M. Kulovaara and M. Nyström, Finland

285 Suppression of CaCO_3 scale deposition by anti-scalants
D. Hasson, R. Semiat, D. Bramson, M. Busch and B. Limoni-Relis, Israel

297 Treatment of canal water with ultrafiltration to produce industrial water
G. Vos, Y. Brekvoort, H.A. Oosterum and M.M. Nederlof, The Netherlands

Session 19 Industrial Water and Reuse: Fouling Control

305 Low-polarisation electrodialysis membranes
O. Kedem, L. Schechtman, Y. Mirsky, G. Saveliev and N. Daltrophe, Israel

315 Microfiltration of activated sludge using submerged membrane with air bubbling
El Hani Bouhabila, R. Ben Aïm and H. Buisson, France

323 Coupling flocculation with micro-ultrafiltration for waste water treatment and reuse
D. Abdessemed, France

325 INDEX

DESALINATION VOLUME 119 (PROCEEDINGS Vol. 3)**Session 20 Industrial Water and Reuse: Case Studies**

1 Membrane filtration of textile dyehouse wastewater for technological water reuse
J. Sojka-Ledakowicz, T. Koprowski, W. Machnowski and H.H. Knudsen, Poland

11 Tailoring an economical membrane process for internal purification in the paper industry
J. Nuortila-Jokinen, A. Kuparinne and M. Nyström, Finland

21 Purification of alkaline cleaning solutions from the dairy industry using membrane separation technology
G. Trägårdh and D. Johansson, Sweden

31 Application of a membrane process to close the water circuit within a Vulcan-fibre factory
H. Müller, G. Baumgarten, A. Wortel and U. Offermann, Germany

Session 21 Innovations III

33 Advanced concept of large seawater desalination systems for Israel
P. Glueckstern and M. Priel, Israel

47 New membrane developments expanding the horizon for application of reverse osmosis technology
R. Gerard, The Netherlands, H. Hachisuka and M. Hirose, Japan

57 Only two membrane modules per pressure vessel? Hydraulic optimization of spiral-wound membrane filtration plants
W.G.J. van der Meer, M. Riemersma and J.C. van Dijk, The Netherlands

Session 22 Disinfection: Membrane Integrity

65 Monitoring the integrity of capillary membranes by particle counters
S. Panglisch, U. Deinert, W. Dautzenberg, O. Kiepke and R. Gimbel, Germany

73 Acoustic sensor. A novel technique for low pressure membrane integrity monitoring
J.-M. Lainé, K. Glucina, M. Chamant and P. Simonie, France

79 A comparison of ultrafiltration on various river waters
J.H. Green, USA and M. Tylia, Germany

85 Removal of particles, bacteria and parasites with ultrafiltration for drinking water treatment
K. Hagen, Germany

Volume 119 continued

Session 23 Disinfection and Particulate Removal: Case Studies I

93 Pilot scale microfiltration at Manitowac
N. Kothari and J.S. Taylor, USA

103 A low pressure ultrafiltration membrane system for potable water supply to developing communities in South Africa
M.J. Pryor, E.P. Jacobs, J.P. Botes and V.L. Pillay, South Africa

113 Enhanced surface water treatment by ultrafiltration
J.A.M.H. Hofman, M.M. Beumer, E.T. Baars, J.P. van der Hoek and H.M.M. Koppers, The Netherlands

Session 24 Disinfection and Particulate Removal: Case Studies II

127 Application of membrane technology for drinking water
W. Ma, Z. Sun, Z. Wang, Y.B. Feng, T.C. Wang U.S. Chan, C.H. Miu and S. Zhu, China and Macao

133 Integration of ultrafiltration to conventional drinking water treatment for better particle removal - efficiency and costs
P. Lipp, G. Baldauf, R. Schick, K. Elsenhans and H.-H. Stabel, Germany

143 Monitoring the integrity of reverse osmosis membranes
S. Adham, P. Gagliardo, D. Smith, D. Ross, K. Gramith and R. Trussell, USA

151 Development of a tank-submerged type membrane filtration system
K. Suda, S. Shibuya, Y. Itoh and T. Kohno, Japan

POSTERS

159 Modelling concentration polarisation phenomena for membrane channels with cylindrical geometry in ultrafiltration processes
S.P. Agashichev, Russia

169 Application of nanofiltration for recycling of paper regeneration wastewater and characterization of filtration resistance
K.-H. Ahn, H.-Y. Cha, I.-T. Yeom and K.-G. Song, Korea

177 Treatment of whey effluents from dairy industries by nanofiltration membranes
H.S. Alkhatim, M.I. Alcaína, E. Soriano, M.I. Iborra, J. Lora and J.M. Arnal, Spain

Volume 119 continued

185 Concentration of radioactive waste solutions of iodine (I^{125}) from radioimmune analysis (RIA) using a membrane technique
J.M. Arnal, E. Campayo, J. Lora Garcia, I. Iborro Clar, M. Alcaina Miranda and M. Sancho Fernandez, Spain

187 Water saving in a two stage diafiltration for the production of whey protein concentrates
D. Barba, F. Beolchini and F. Veglio, Italy

189 Reducing fouling of RO membranes by redox-initiated graft polymerization
S. Belfer, Y. Purinson and O. Kedem, Israel

191 Comparison of ceramic and capillary membranes in the treatment of natural water by means of ultrafiltration and microfiltration
M. Bodzek and K. Konieczny, Poland

199 Increasing conversion in membrane filtration systems using a desupersaturation unit to prevent scaling
I. Bremere, M.D. Kennedy, A. Johnson, R. van Emmerik, C.-J. Witkamp and J.C. Schippers, The Netherlands

205 RO treatment of waste waters from dairy industry
G. Del Re, G. Di Giacomo, L. Aloisio and M. Terreri, Italy

207 Performance assessment of seawater reverse osmosis membranes
S. Ebrahim, M. Abdel-Jawad, A. Al-Saffar and M. Al-Tabatabaie, Kuwait

209 An example of water conservation and wastewater minimisation by membrane filtration
J. Faber, P.P.J.M. van Oort and A. Reigersman, The Netherlands

213 Membrane process for water reuse in the food industry
A. Fahndrich, V. Mavrov and H. Chmiel, Germany

219 System design for large-scale ultrafiltration applications
H. Futselaar and D.C. Weijenberg, The Netherlands

225 Analysis and behaviour of chloride solutions in flat reverse osmosis membranes
A. Gómez Gotor, S. Bachir and C. Argudo, Spain

229 Evidence for membrane fouling by specific TOC constituents
S.A. Huber, Germany

235 Removal of natural radionuclotide from drinking water by point of entry reverse osmosis
P. Huikuri, L. Salonen and O. Raff, Germany

241 Possibilities for the rational use of energy from thermal waters
Z. Jankovic, Yugoslavia

Volume 119 continued

243 Operational experience with a new fouling resistant RO membrane
M. Jenkins and M.B. Tanner, USA

251 Disinfection of surface and ground waters with polymeric ultrafiltration membranes
K. Konieczny, Poland

259 Silt density indiced (SDI), percent plugging factor (% PF): their relation to actual foulant deposition
S.S. Kremen and M.B. Tanner, USA

263 Integrated multi-objective membrane systems: applications of reverse osmosis at the Amsterdam water supply
M.M. Nederlof, J.C. Kruithof, J.A.M.H. Hofman, M. de Koning, J.P. van der Hoek and P.A.C. Bonne, The Netherlands

275 Feasibility of micro- and ultrafiltration for the direct treatment of surface water: results of various pilot studies
H.A. Oosterom, G. Galjard, M.M. Nederlof and J.C. Schippers, The Netherlands

277 Ultra- and microfiltration pilot plant investigation to treat reservoir water
S. Panglisch, W. Dautzenberg, O. Kiepke, R. Gimbel, J. Gebel, A. Kirsch and M. Exner, Germany

289 Purification of landfill leachate with reverse osmosis and nanofiltration
T.A. Peters, Germany

295 Removal of hardness from groundwater by nanofiltration
J. Schaepp, B. Van der Bruggen, S. Uytterhoeven, R. Croux, C. Vandecasteele, D. Wilms, E. Van Houtte and F. Vanlerberghe, Belgium

303 Characterization of surface properties of ceramic UF membranes by studying diffusion-driven transport and streaming potential
A. Szymczyk, P. Fievet, J.C. Reggiani and J. Pagetti, France

309 Study of electrokinetic properties of plate ceramic membranes by electroosmosis and streaming potential
A. Szymczyk, P. Fievet, M. Mullet, J.C. Reggiani and J. Pagetti, France

315 Ultrafiltration as an advanced tertiary treatment process for municipal wastewater
G. Tchobanoglous, J. Darby, K. Bourgeous, J. McArdle, P. Genest, USA and M. Tylla, Germany

323 Membrane filtration and pre-treatment by GAC
W. Tsujimoto, H. Kimura, T. Izu and T. Irie, Japan

Volume 119 continued

327 Design of a stand alone PV-desalination system for rural areas
E.Tzen, K. Perrakis and P. Baltas, Greece

335 Ultrafiltration of surface water with ®MOLPURE FW50 hollow fiber module
P. Weber and R. Knauf, Germany

341 Innovative design of nano- and ultrafiltration plants
L.P. Wessels, W.G.J. Van der Meer, W.C. Van Passen and G. Vos, The Netherlands

347 Treatment of a hard borehole water containing low levels of pesticide by nanofiltration
E. Wittmann, P. Côté, C. Medici, J. Leech and A.G. Turner, France and Canada

353 Development of protable pure water station
H. Wang and G. Zhang, China

355 Production of ultrapure water for the STN-LCD process line
G. Zhang and J. Shong, China

357 Water reuse in an oil refinery
C.P.T.M. Duyvesteijn, The Netherlands

359 Modification of Tefzel film by graft copolymerization of acrylonitrile and methacrylonitrile for use as membrane
I. Kaur, G.S. Chauhan and B.N. Misra, India

361 Purification of waste water from heavy metals with ceramic membranes and natural polyelectrolytes.
V.N. Mynin and G.V. Terpugov, Russia

363 A membrane apparatus design for cellulose-paper manufactures drains purification
V.N. Mynin and G.V. Terpugov, Russia

365 INDEX

